

Work Order ID 59359

Wednesday, June 02, 2010 1:16:16 PM



Page 1

Item ID: D350-636-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 6/2/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/9/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-6-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

S 10/06/22

H for CL 10/06/22

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-6-22 [Signature]

115

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S 10/06/22

[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-636-043

Location: 60PPP Rev: A10-6-20 20 SP

130

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/06/23 13

W 100623

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Picklist Print

Wednesday, June 02, 2010 1:16:21 PM

Page 1

Work Order ID: 59359

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Comments: IPP Rev:A New Issue 07-12-17 DD
10.05.20 added QC4 DD verf:EC

IPP Rev:B

Start Date: 6/2/2010

Required Date: 6/9/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C5A Bolt		Purchased	No			110	Each	923.0000	38	76		10-6-22	S

Location	Loc Qty	Loc Code
ST350	825	
114330	125	
114523	200	
114808	500	
ST351	98	
113121	10	
114108	45	
114181	43	

AN3C7A BOLT		Purchased	No			110	Each	253.0000	4	8		10-6-22	S
----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	---------	---

Location	Loc Qty	Loc Code
ST351	253	
113149	161	
114382	92	

AN960C10L washer	NAS1149C0332 R	Purchased	No			110	Each	0.0000	42	84		36x M114381 M115000 10-6-22 S (2)
---------------------	-------------------	-----------	----	--	--	-----	------	--------	----	----	--	--

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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IPP Rev:B

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Required Date: 6/9/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3535-13 Wearshoe		Manufactured	No			110	Each	14.0000	1	2			

Location Loc Qty Loc Code

FP 2
38759 2
FP018 12
58686 12

D3535-25 Manufactured No

110 Each 13.0000

Location Loc Qty Loc Code

FP18 13
57943 13

D3535-35 Manufactured No

110 Each 15.0000

Location Loc Qty Loc Code

FP018 15
57528 2
59237 13

D3536-13 Manufactured No

110 Each 21.0000

Location Loc Qty Loc Code

FP11 21
58684 21

Gasket

W/O:		WORK ORDER CHANGES					
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Start Date: 6/2/2010

Required Date: 6/9/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

SJ2
D3536-25
Gasket

Manufactured

No

110

Each

32.0000

1

2

10-6-22 sf

Location

Loc Qty

Loc Code

FP12

32

57944

6

58820

26

D3536-35

Manufactured

No

110

Each

19.0000

1

2

10-6-22 sf

Location

Loc Qty

Loc Code

FP012

19

58637

7

58683

12

D3537-1

Manufactured

No

110

Each

11.0000

5

10

BS9116 10-6-22 (20)

Location

Loc Qty

Loc Code

FP

1

55465

1

FP17

10

57713

10

W/O:		WORK ORDER CHANGES					
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5.0 PARTS LIST

(D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
	X								D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X							D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X						D350-636-013	SKIDTUBE INSTALLATION, LH AIRCUISEIR/ APICAL TRI-BAG FLOAT COMPATIBLE
				X					D350-636-014	SKIDTUBE INSTALLATION, RH AIRCUISEIR/ APICAL TRI-BAG FLOAT COMPATIBLE
					X				D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
						X			D350-636-101	TOE STEP KIT (LH/RH)
							X		D350-636-103	APICAL FLOAT CONVERSION KIT, LH
								X	D350-636-104	APICAL FLOAT CONVERSION KIT, RH
1									D2750-041	SKIDTUBE ASSEMBLY, LH
1									D2750-042	SKIDTUBE ASSEMBLY, RH
1									D2750-043	SKIDTUBE ASSEMBLY, LH
1									D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1								D2750-1	SKIDTUBE WELDMENT, LH
*1		1							D2750-2	SKIDTUBE WELDMENT, RH
*1			1						D2750-3	SKIDTUBE WELDMENT, LH
*1				1					D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8					350A41-1027-20	SCREW
**3	8	8	8	8					23119AG120LE	WASHER
**4	8	8	8	8					22541N120	NUT
*5	1	1	1	1					AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2					AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2					NAS1515H8L	WASHER
*7	1	1	1	1					MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1				1		D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1				1	D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1					D2741	BLADE
10	2	2	2	2			2	2	AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2			2	2	AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2			2	2	NAS1515H8L	WASHER
12	2	2	2	2			2	2	MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4					ALS4-1032-225	INSERT
*14	4	4	4	4					AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8					D2745	BUSHING
*16	4	4	4	4					MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8					D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4					AN3C6A	BOLT (REPLACES AN3-6A)
*20A	4	4	4	4					AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4					NAS1515H3L	WASHER (REPLACES AN960JD10)

(CONTINUED ON NEXT PAGE)

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REFERENCE

DART AEROSPACE USA, INC.

IIN-D350-636

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(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
*22	5	5	5	5	5				D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1				D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1				D3536-13	GASKET
*24A	1	1	1	1	1				D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1				D3536-25	GASKET
*25A	1	1	1	1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1				D3536-35	GASKET
*26A	38	38	38	38	38				AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4		4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42		4	4	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8					D3492-041	PLUG ASSEMBLY
*31	8	8							D3492-043	PLUG ASSEMBLY
*32			8	8					D3492-045	PLUG ASSEMBLY
40						1			D3487-1	TOE STEP ASSEMBLY
***43	2	2	2	2	2		2	2	D3493-1	WASHER
50	2	2					2	2	D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

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Revision: F
Date: 08.08.14

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